











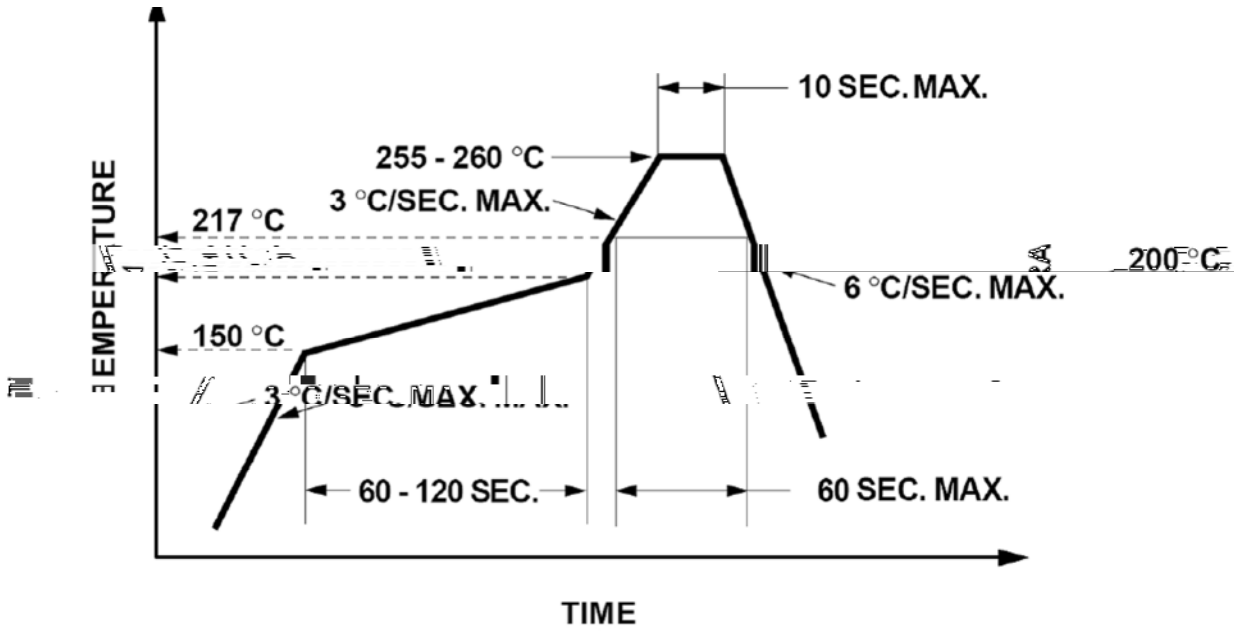




4000pcs/reel)



SUGGEST TO FOLLOW CONDITION FOR LEAD FREE



1. Reflow soldering should not be done more than two times.
2. When soldering, do not put stress on the LEDs during heating.

### Soldering iron

1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
2. The hand solder should be done only once.

### Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.

